



Dart Hawkesbury
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D3023-1

Job Sheet 168459



Part No: D3023-1

Job Qty: 3 ea

Part Name: Back Panel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/14/17

Job Tracking No:

Due Date: 11/29/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		11/28/17	0.00	0.00	Start Up Waterjet		SK
100	Waterjet	3 pcs		11/28/17	0.34	1.62	Waterjet1		SK
110	QC	3 pcs		11/28/17	0.00	0.00	QC2		SK DAS 38
120	QC	3 pcs		11/28/17	0.00	0.00	QC8		SK DAS 38
130	Brake NC	3 pcs		11/29/17	0.00	0.58	Brake NC 1		SK DAS 9-89
140	QC	3 pcs		11/29/17	0.00	0.00	QC5		SK DAS 38
180	Packaging	3 pcs		11/29/17	0.00	0.00	Packaging3		SK DAS 9-89
190	QC21-SA	3 Ea		11/29/17	0.00	0.00	QC21		SK DAS

Part Op 100 - 1-Cut as per Dwg D3023 ***grain direction along 28.100" ***

Descriptions: 180 - LOCATION: WA001

DAS 21
21
9-89
DEC 13 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M2024T3S.032 5013848	17	66	0	0

Part Specifications

Specifications could not be found.

Plex 11/14/17 4:07 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS					
	Rework ☐	☐	Skid-tube ☐	☐	Cross tube ☐	☐	Water Jet ☐	Engineering ☐
	Scrap ☐	☐	Machining ☐	☐	Small Fab ☐	☐	Prod. Eng. Coord. ☐	Quality ☐
	Use-as-is ☐	☐	Thermoforming ☐	☐	Finishing ☐	☐	Rec/Store/Packaging ☐	Other ☐
	Suspected Unapproved ☐	☐	Large Fab ☐	☐	Composite ☐	☐	Supplier ☐	☐

Date : _____ Step #: _____ QTY Effective : _____ MRB (QSI042) Approval _____

Description Work Order Dev _____

Job No: 168459
Mfg Date: 12/11/17

Start up Operation

D3023-1

Change No: _____
Operation: _____
Revision: _____
PART NO: _____

Completed By _____

Lead hand / Supervisor
Approval Verification _____

QC / QA Coordinator
Approval _____

Back Panel



S019660



Positioned Wrong
Outside Dimensions
Over/Under tolerance
Part Incorrect
Part Lost/Missing
Part Moved
Drawing
Finish
Misread
Turning Sequence

Root Cause	
Environment ☐	No Re-verification ☐
Design ☐	Operator ☐
Doc/Data ☐	Offset/Setup ☐
Equip/Tooling ☐	Supplier ☐
Handling/Pre ☐	Training ☐
Material ☐	Use for Testing ☐
Internal Transport ☐	Poor Information ☐
Tribal Knowledge ☐	Rushing ☐
LOA ☐	Product Improvement ☐
Substation ☐	Process Improvement ☐
Past Expiry Date ☐	Manufacturing Process ☐
Misidentified ☐	Past Due ☐

Press ☐
Bend ☐
Cent ☐
Crack ☐
Crimp ☐
Cuffs ☐
Crushing ☐
Heat Treat ☐
Wave/Twist in Tube ☐
Marks/Chatter ☐

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Contamination ☐
Countersink ☐
Cut Too Short ☐
Instructions Incomplete/Unclear ☐
Drill Holes ☐

Out of Sequence ☐
Off-set ☐
Mislabeled ☐
Fit/Function ☐
Misaligned/off center ☐

OTHER : _____

